Technical Sales Documentation			- ENC	GINE DATA -	_	MTU Project No.				
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No.		Index	Unit	12V2000G25						
	Application Group MTU data code Intake air temperature Charge-air coolant temperature Barometric pressure Site altitude above sea level Raw-water inlet temperature		°C °C mbar m °C	3B 34 25 - 1000 100						
	0. DATA-RELEVANT ENGINE DESIGN CONFIGURATION	 ON				,				
1	Fuel-consumption optimized			-						
2	Exhaust-emissions optimized (limit values see Exhaust Emissions, Chapter 21)			x						
16	Complies with: "TA-Luft" (Edition 1986) (German clean-air standard)			x						
17	Complies with: Regulations for stationary power plants in France (arrêté du 25 Juillet 1997)			-						
18	Complies with: US EPA, regulation for nonroad engines (40 CFR 89 - Tier 1 -)			-						
25	Complies with: US EPA, regulation for nonroad engines (40 CFR 89 - Tier 2 -)			-						
8	Engine rated speed switchable (1500/1800 rpm)			-						
12	Engine with sequential turbocharging (turbochargers with cut-in/cut-out control)			-						
13	Engine without sequential turbocharging (turbochargers without cut-in/cut-out control)			x						
31	Engine with air-cooled charge air			х						
32	Engine with water-cooled charge air (external)			-						
	POWER-RELATED DATA (power ratings are net brake)	1								
1	Engine rated speed	Α	rpm	1500						
3	Mean piston speed		m/s	7.5						
4	Continuous power ISO 3046 (10% overload capability) (design power DIN 6280, ISO 8528)	Α	kW	580						
5	Fuel stop power ISO 3046	Α	kW	638						
8	Mean effective pressure (MEP) (Continuous power ISO 3046)		bar	19.4						
9	Mean effective pressure (MEP) (Fuel stop power ISO 3046)		bar	21.4						
	2. GENERAL CONDITIONS (for maximum power)									
1	Intake air depression (new filter)	Α	mbar	15						
2	Intake air depression, max.	L	mbar	30						
3	Exhaust back pressure	Α	mbar	30						
4	Exhaust back pressure, max.	L	mbar	50						
5	Fuel temperature at fuel feed connection	R	°C	25						
6	Fuel temperature at fuel feed connection, max.	L	°C	60						
	3. CONSUMPTION									
17	Specific fuel consumption (be) - 100 % CP (+ 5 %; EN 590; 42.8 MJ/kg)	G	g/kWh	218						
18	Specific fuel consumption (be) - 75 % CP (+ 5 %; EN 590; 42.8 MJ/kg)	R	g/kWh	216						
19	Specific fuel consumption (be) - 50 % CP (+ 5 %; EN 590; 42.8 MJ/kg)	R	g/kWh	222						
20	Specific fuel consumption (be) - 25 % CP (+ 5 %; EN 590; 42.8 MJ/kg)	R	g/kWh	242						

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21	Specific fuel consumption (be) - FSP (+ 5 %; EN 590; 42.8 MJ/kg)	R	g/kWh	222	
73	No-load fuel consumption	R	kg/h	12	
61	Lube oil consumption after 100 h of operation (B = fuel consumption per hour)	R	% of B	0.5	
62	Lube oil consumption after 100 h of operation, max. (B = fuel consumption per hour)	L	% of B	1.0	
	4. MODEL-RELATED DATA (basic design)			-	
3	Engine with exhaust turbocharger (ETC) and intercooler			х	
4	Exhaust piping, non-cooled			x	
-	Exhaust piping, liquid-cooled			-	
	Working method: four-cycle, diesel, single-acting			x	
-	Combustion method: direct injection			x	
36	Cooling system: conditioned water		+	x	
37	Direction of rotation: c.c.w. (facing driving end)		+	x	
	Number of cylinders			12	
7	Cylinder configuration: V angle		degrees	90	
-	Bore		mm	130	
11	Stroke		mm	150	
	Displacement, cylinder		liter	1.99	
	Displacement, total	 	liter	23.88	
-	·		liter		
	Compression ratio			16	
_	Cylinder heads: single-cylinder			X	
41	Cylinder liners: wet, replaceable	 	-	X	
	Number of inlet valves, per cylinder		+	2	
25	Number of exhaust valves, per cylinder	<u> </u>		2	
	Number of turbochargers	<u> </u>		2	
18	Number of intercoolers	<u> </u>		1	
28	Standard flywheel housing flange (engine main PTO)	<u></u>	SAE	0	
43	Flywheel interface	<u> </u>	DISC	18"	
46	Engine mass diagram, drawing No.	<u></u>		N	
47	Engine mass diagram, drawing No. (cont.)	Ĺ		N	
	5. COMBUSTION AIR / EXHAUST GAS				
39	Pressure differential in external air-to-air intercooler, max.	L	mbar	130	
8	Charge-air pressure before cylinder - CP	R	bar abs	3.6	
27	Charge-air pressure before cylinder - FSP	R	bar abs	3.8	
9	Combustion air volume flow - CP	R	m³/s	1.05	
10	Combustion air volume flow - FSP	R	m³/s	1.10	
11	Exhaust volume flow (at exhaust temperature) - CP	R	m³/s	2.30	
12	Exhaust volume flow (at exhaust temperature) - FSP	R	m³/s	2.60	
15	Exhaust temperature after turbocharger - CP	R	°C	485	
	,	R	°C	505	

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15	Heat dissipated by engine coolant - CP with oil heat, without charge-air heat	R	kW	255	
16	Heat dissipated by engine coolant - FSP with oil heat, without charge-air heat	R	kW	280	
26	Charge-air heat dissipation - CP	R	kW	155	
27	Charge-air heat dissipation - FSP	R	kW	185	
33	Radiation and convection heat, engine - CP	R	kW	40	
34	Radiation and convection heat, engine - FSP 7. COOLANT SYSTEM (high-temperature circuit)	R	kW	N	
17	Coolant temperature (at engine outlet to cooling equipment)	А	°C	95	
20	Coolant temperature after engine, alarm	R	°C	97	
20 21	Coolant temperature after engine, alarm Coolant temperature after engine, shutdown	L	°C	102	
2 i 25	Coolant temperature after engine, shutdown Coolant antifreeze content, max.	L	%	50	
30		A	m³/h	40	
35	Cooling equipment: coolant flow rate Coolant pump: inlet pressure, min.	L	bar	0.4	
36		L			
	Coolant pump: inlet pressure, max.		bar	1.52	
41 47	Pressure loss in off-engine cooling system, max. Breather valve (expansion tank) opening pressure (excess pressure)	L R	bar	0.7 N	
48	Breather valve (expansion tank) opening pressure (depression)	R	bar	N	
49	Pressure in cooling system, max.	L	bar	N	
54	Cooling equipment: height above engine, max.	L	m	15.2	
53	Cooling equipment: neight above engine, max. Cooling equipment: operating pressure	A	bar	2.2	
73	Coolant level in expansion tank, below min.	L	Dai	-	
74	Coolant level in expansion tank, below min. shutdown	L		x	
	8. COOLANT SYSTEM (low-temperature circuit)	<u> </u>	I .		1 1
76	Temperature differential between intake air and charge-air coolant before intercooler	А	К	-	
75	Temperature differential between intake air and charge-air coolant before intercooler, max.	L	к	-	
	10. LUBE OIL SYSTEM	'		'	
1	Lube oil operating temp. before engine, from	R	°C	88	
2	Lube oil operating temp. before engine, to	R	°C	98	
5	Lube oil temperature before engine, alarm	R	°C	100	
6	Lube oil temperature before engine, shutdown	L	°C	105	
8	Lube oil operating press. bef. engine, from	R	bar	6.2	
9	Lube oil operating press. bef. engine, to	R	bar	7.5	
10	Lube oil pressure before engine, alarm	R	bar	4.6	
11	Lube oil pressure before engine, shutdown	L	bar	4.1	
19	Lube oil fine filter (main circuit): number of units			1	
20	Lube oil fine filter (main circuit): number of elements per unit			2	

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21	Lube oil fine filter (main circuit): particle retention	R	mm	0.009				
32	Lube oil fine filter (main circuit): pressure differential, max.	L	bar	0.8				
	11. FUEL SYSTEM				•	•		
1	Fuel pressure at fuel feed connection, min. (when engine is starting)	L	bar	-0.3				
2	Fuel pressure at fuel feed connection, max. (when engine is starting)	L	bar	+0.5				
37	Fuel supply flow, max.	R	liter/min	8.0				
8	Fuel return flow, max.	R	liter/min	3.5				
10	Fuel pressure at return connection on engine, max.	L	bar	0.5				
15	Fuel prefilter: number of units	Α		-				
16	Fuel prefilter: number of elements per unit	Α		-				
17	Fuel prefilter: particle retention	Α	mm	-				
18	Fuel fine filter (main circuit): number of units	Α		1				
19	Fuel fine filter (main circuit): number of elements per unit	Α		1				
20	Fuel fine filter (main circuit): particle retention	Α	mm	0.005				
21	Fuel fine filter (main circuit): pressure differential, max.	L	bar	1.0				
	12. GENERAL OPERATING DATA							
1	Cold start capability: air temperature (w/o starting aid, w/o preheating) - (case A)	R	°C	0**				
2	Additional condition (to case A): engine coolant temperature	R	°C	N				
3	Additional condition (to case A): lube oil temperature	R	°C	+10**				
4	Additional condition (to case A): lube oil viscosity	R	SAE	30**				
9	Cold start capability: air temperature (w/o starting aid, w/ preheating) - (case C)	R	°C	-10**				
10	Additional condition (to case C): engine coolant temperature	R	°C	+40**				
11	Additional condition (to case C): lube oil temperature	R	°C	-5**				
12	Additional condition (to case C): lube oil viscosity	R	SAE	10W30				
21	Coolant preheating, heater performance (standard)	R	kW	3				
22	Coolant preheating, preheating temperature (min.)	R	°C	32				
28	Breakaway torque (without driven machinery) coolant temperature +5°C	R	Nm	580				
30	Breakaway torque (without driven machinery) coolant temperature +40°C	R	Nm	330*				
29	Cranking torque at firing speed (without driven machinery) coolant temperature ±5°C	R	Nm	380*				
31	Cranking torque at firing speed (without driven machinery)	R	Nm	305*				
96	Starting is blocked if the engine coolant temperature is below		°C	0				
37	High idling speed, max. (static)	L	rpm	1660				
38	Limit speed for overspeed alarm / emergency shutdown	L	rpm	1800				
42	Firing speed, from	R	rpm	100				
43	Firing speed, to	R	rpm	120				

Explanation:

CP = Ref.value: Continuous power

A = Design value

X = Applicable

Continuous power

FSP = Ref.value: Fuel stop power

L = Limit value, up to which the engine can be operated, without change (e.g. of power setting)

Z = See notes provided after "ENGINE DATA" R = Guideline value

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44	Engine coolant temperature before starting full-load operation, recommended min. (for emergency/standby sets with coolant preheating: at least the preheating temperature)	L	°C	40					
48	Minimum continuous load	R	%	20					
49	Extended low or no-load operation possible (consultation required)			x					
50	Engine mass moment of inertia (without flywheel)	R	kgm²	1.12					
51	Engine mass moment of inertia (with standard flywheel)	R	kgm²	3.92					
52	Standard flywheel mass moment of inertia	R	kgm²	2.80					
69	Speed droop (with electronic governor) adjustable, from	R	%	0					
70	Speed droop (with electronic governor) adjustable, to	R	%	5					
95	Number of starter ring-gear teeth on engine flywheel			160					
	13. STARTING (electric)								
12	Starter, rated power (make DELCO) (standard design)	R	kW	9.0					
2	Starter, rated voltage (standard design)	R	V=	24					
14	Starter, power requirement max. (make DELCO)	R	Α	1750					
15	Starter, power requirement at firing speed (make DELCO)	R	А	800					
16	Start attempt duration (engine preheated)	R	s	-					
17	Start attempt duration (engine not preheated)	R	s	-					
18	Start attempt duration, max.	L	s	6					
	15. STARTING (pneumatic/oil pressure starter)								
5	Starting air pressure before starter motor, min.	R	bar	17					
6	Starting air pressure before starter motor, max.	R	bar	N					
7	Starting air pressure before starter motor, min.	L	bar	N					
8	Starting air pressure before starter motor, max.	L	bar	N					
18	Start attempt duration (engine preheated)	R	s	N					
19	Start attempt duration (engine not preheated)	R	s	N					
20	Start attempt duration, max.	L	s	N					
21	Air consumption / start attempt (engine preheated)	R	m^3n	0.49					
23	Starting air tank for 3 start attempts (max. 40 bar) (engine preheated)	R	liter	N					
24	Starting air tank for 3 start attempts (max. 30 bar) (engine preheated)	R	liter	N					
25	Starting air tank for 6 start attempts (max. 40 bar) (engine preheated)	R	liter	N					
26	Starting air tank for 6 start attempts (max. 30 bar) (engine preheated)	R	liter	N					
27	Starting air tank for 10 start attempts (max. 40 bar) (engine preheated)	R	liter	N					
28	Starting air tank for 10 start attempts (max. 30 bar) (engine preheated)	R	liter	N					
	16. INCLINATIONS - STANDARD OIL SYSTEM (ref.: wa	terline)	ı		,		1	1	
15	Longitudinal inclination, continuous max. driving end down (Option: max. operating inclinations)	L	degrees	5					

Explanation:

CP = Ref.value: Continuous power

A = Design value

G = Guaranteed value

L = Limit value, up to which the engine can be operated, without change (e.g. of power setting)

X = Applicable

- = Not applicable

N = Not yet defined value

Z = See notes provided after "ENGINE DATA"

R = Guideline value

R = Guideline value

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17	Longitudinal inclination, continuous max. driving end up (Option: max. operating inclinations)	L	degrees	5		
19	Transverse inclination, continuous max. (Option: max. operating inclinations)	L	degrees	10		
	18. CAPACITIES					
1	Engine coolant capacity (without cooling equipment)	R	liter	90		
11	On-engine fuel capacity	R	liter	5		
14	Engine oil capacity, initial filling (standard oil system) (Option: max. operating inclinations)	R	liter	77		
20	Oil change quantity, max. (standard oil system) (Option: max. operating inclinations)	R	liter	74		
28	Oil pan capacity, dipstick mark min. (standard oil system) (Option: max. operating inclinations)	L	liter	50		
29	Oil pan capacity, dipstick mark max. (standard oil system) (Option: max. operating inclinations)	L	liter	67		
	19. WEIGHTS / DIMENSIONS					
9	Engine weight, dry (basic engine configuration acc. to scope of supply specification)	R	kg	2490		
10	Engine weight, wet (basic engine configuration acc. to scope of supply specification)	R	kg	2660		
	20. FAN / FAN COOLER					
3	Fan, pusher-type			x		
18	Fan arrangement: vertical above crankshaft			х		
9	Fan drive: mechanical via V-belt			x		
13	Fan: speed	R	rpm	N		
19	Standard fan cooler, supplied by MTU, design and specific data acc. to case A / B / C			N		
21	(Case A) - fan cooler, designed for: - ambient temperature	А	°C	N		
54	(Case A) - fan cooler, designed for: - site altitude, max.	А	m	N		
22	(Case A) - fan cooler, designed for: - coolant antifreeze content, max.	А	%	N		
55	(Case A) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total)	R	kW	N		
56	(Case A) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	R	kW	N		
57	(Case A) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total)	R	kW	N		
27	(Case A) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N		

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28	(Case A) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N					
29	(Case A) - cooling-air flow rate at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N					
58	(Case A) - fan: weight	R	kg	N					
59	(Case A) - fan cooler: weight, dry (incl. pipework)	R	kg	N					
31	(Case A) - fan cooler: coolant capacity	R	liter	N					
32	(Case B) - fan cooler, designed for: - ambient temperature	А	°C	N					
60	(Case B) - fan cooler, designed for: - site altitude, max.	А	m	N					
33	(Case B) - fan cooler, designed for: - coolant antifreeze content, max.	А	%	N					
61	(Case B) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total)	R	kW	N					
62	(Case B) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	R	kW	N					
63	(Case B) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total)	R	kW	N					
38	(Case B) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N					
39	(Case B) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N					
40	(Case B) - cooling-air flow rate at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N					
64	(Case B) - fan: weight	R	kg	N					
65	(Case B) - fan cooler: weight, dry (incl. pipework)	R	kg	N					
42	(Case B) - fan cooler: coolant capacity	R	liter	N					
43	(Case C) - fan cooler, designed for: - ambient temperature	А	°C	N					
66	(Case C) - fan cooler, designed for: - site altitude, max.	А	m	N					
44	(Case C) - fan cooler, designed for: - coolant antifreeze content, max.	А	%	N					
67	(Case C) - fan: power consumption at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total)	R	kW	N					
68	(Case C) - fan: power consumption at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	R	kW	N					
69	(Case C) - fan: power consumption at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total)	R	kW	N					
49	(Case C) - cooling-air flow rate at 1 mbar / 100 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N					

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50	(Case C) - cooling-air flow rate at 2 mbar / 200 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N							
51	(Case C) - cooling-air flow rate at 3 mbar / 300 Pa duct allowance (pressure and suction sides, total)	R	m³/s	N							
70	(Case C) - fan: weight	R	kg	N							
71	(Case C) - fan cooler: weight, dry (incl. pipework)	R	kg	N							
53	(Case C) - fan cooler: coolant capacity	R	liter	N							
	21. EXHAUST EMISSIONS										
307	Regulation: "TA-Luft" (Edition 1986) - CP Nitric oxide (NOx) (5% O2)	G	mg/m^3n	1500							
308	Regulation: "TA-Luft" (Edition 1986) - CP Carbon monoxide (CO) (5% O2)	G	mg/m^3n	300							
309	Regulation: "TA-Luft" (Edition 1986) - CP Unburned hydrocarbons (HC)	G	mg/m^3n	-							
310	Regulation: "TA-Luft" (Edition 1986) - CP Dust (5% O2)	G	mg/m^3n	20							
366	Regulation: "TA-Luft" (Edition 1986) - CP Formaldehyde (5% O2)	G	mg/m^3n	60							
311	Regulation: stationary power plants in France - CP Nitric oxide (NOx) (5% O2)	G	mg/m^3n	-							
312	Regulation: stationary power plants in France - CP Carbon monoxide (CO) (5% O2)	G	mg/m^3n	-							
313	Regulation: stationary power plants in France - CP Unburned hydrocarbons (NMHC)	G	mg/m^3n	-							
314	Regulation: stationary power plants in France - CP Dust / particulates (5% O2)	G	mg/m^3n	-							
316	Regulation: US EPA "Nonroad" (40 CFR 89 - Tier 1 -) Nitric oxide (NOx)	G	g/kWh	-							
317	Regulation: US EPA "Nonroad" (40 CFR 89 - Tier 1 -) Carbon monoxide (CO)	G	g/kWh	-							
318	Regulation: US EPA "Nonroad" (40 CFR 89 - Tier 1 -) Unburned hydrocarbons (HC)	G	g/kWh	-							
319	Regulation: US EPA "Nonroad" (40 CFR 89 - Tier 1 -) Particulates	G	g/kWh	-							
320	Regulation: US EPA "Nonroad" (40 CFR 89 - Tier 2 -) Nitric oxide (NOx) + unburned hydrocarbons (HC)	G	g/kWh	-							
321	Regulation: US EPA "Nonroad" (40 CFR 89 - Tier 2 -) Carbon monoxide (CO)	G	g/kWh	-							
323	Regulation: US EPA "Nonroad" (40 CFR 89 - Tier 2 -) Particulates	G	g/kWh	-							
141	Exhaust volume flow, dry - CP (standard conditions)	R	m³/h	2900							
143	Exhaust mass flow - CP (reference conditions)	R	kg/h	3770							

Explanation:

CP = Ref.value: Continuous power

A = Design value

C = G = Guaranteed value

C = Limit value, up to which the engine can be operated, without change (e.g. of power setting)

C = Suaranteed value

C = G = Guaranteed value

C = Not applicable

C = Not applicable

N = Not yet defined value

C = See notes provided after "ENGINE DATA"

R = Guideline value

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144	Residual oxygen content (O2) in dry exhaust - CP (standard conditions)	R	% (vol.)	10.0				
145	Total combustion calorific value - CP	R	kW	1500				
37	Smoke index, BOSCH - FSP	R		0.5				
	22. ACOUSTICS							
101	Exhaust noise, unsilenced - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798)	R	dB(A)	111				
201	Exhaust noise, unsilenced - CP (sound power level LW, ISO 6798)	R	dB(A)	124				
103	Exhaust noise, unsilenced - FSP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.			734 247e				
203	Exhaust noise,unsilenced - CP (sound power level LW, ISO 6798) Spectrum No.			N				
109	Engine surface noise with attenuated intake noise (filter) - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798)	R	dB(A)	99				
209	Engine surface noise with attenuated intake noise (filter) - CP (sound power level LW, ISO 6798)	R	dB(A)	117				
111	Engine surface noise with attenuated intake noise (filter) - CP (free-field sound-pressure level Lp, 1m distance, ISO 6798) Spectrum No.			734 243e				
211	Engine surface noise with attenuated intake noise (filter) - CP (sound power level LW, ISO 6798) Spectrum No.			N				
125	Structure borne noise at engine mounting brackets in vertical direction above resilient engine mounts - CP Spectrum No.			734 245e				
129	Test stand impedance spectrum, Diagram No.			N				
130	Test stand impedance spectrum, Diagram No. (cont.)			N				
	23. TBO AND LOAD PROFILE (case A)			,	·			
15	Maintenance schedule No.			N				
16	Maintenance schedule No. (cont.)			N				